

## FOR SALE

## 500 Ton Prince DCM was Remanufactured with a New DCP Hot chamber shot end installed. This machine has never been put into service since being remanufactured by DCP

450 Gallons Approx...

16'5" x 13'6" x 13'6"

8-10 SCFM

55,000 Lbs.

Ref no	1108
Nominal locking Tonnage	500
Distance between tie bars	28" x 28"
Front platen dimensions	8 <sup>3</sup> / <sub>4</sub> " x 46" x 52"
Moving Platen Dimensions	7 <sup>3</sup> / <sub>4</sub> " x 46" x 46"
Rear Platen dimensions	8 <sup>3</sup> / <sub>4</sub> " x 46" x 46"
Tie bar Dia	5 ½"
Pump Motor	60 HP 480V, 1200RPM
Die thickness	Min 18" x Max 32"
Die stroke	14 ½"
Die open speed	1.9
Die close speed	1.4
Shot Stroke	10"
Shot Cylinder Dia	5 1.2" 3 ½" rod
Shot position	0-6" below center
Ejection Stroke	4"
Carriage stroke	12"
imp Motor ie thickness ie stroke ie open speed ie close speed not Stroke not Cylinder Dia not position ection Stroke	60 HP 480V, 1200RPM Min 18" x Max 32" 14 ½" 1.9 1.4 10" 5 1.2" 3 ½" rod 0-6" below center 4"

Hyd reservoir capacity

Dry Machine weight

Air requirements

Machine size



## **Features**

- New DCP high velocity shot end installed
- New Allen Bradley PLC and controls
- Electric Power door
- Vickers pumps
- Four new tie bars
- All new wiring
- New Trabon Lube system
- Auto Squaring
- Tie bar puller
- Tie bar strain and monitoring
- New die height nuts
- Pressure and bi directional transducers installed
- Visi-trak AD converter AD card installed









## Die Cast Press Mfg. Company, Inc.

56480 Kasper Drive Paw Paw MI 49079 Phone 269-657-6060 Fax 269-657-9302 Email <u>ken@diecastpress.com</u>









