



# Die Cast Press Mfg Co., Inc.

FOR SALE 300 Idra OL/MG Hot chamber die cast

Remanufactured by Die Cast Press In 2015 with upgrades  
has low Hours

Ref No	1107
Locking Force	300
Distance between tie bars	22.04
Tie bar diameter	4.528
Die thickness	7.9 – 25.6
Die stroke	22.4
Shot stroke	10”
Shot cylinder bore	4.75”
Carriage Stroke	8.9
HP	40 HP
Machine size approx.	22.2 L 7.6 W 11.3 H
Weight	30,000 LB. approx.
Electrical	480V/ A / 60Hz
New Tie bar puller	
New DCP shot end with Parker proportional valve for speed control	
New Visi-Trak converter card, tail rod and sensor.	
New open & close manifold with cartridge valves.	
New Allen Bradley compact Logix PLC. Installed with all new electrics	
New Trabon /Graco lubrication system.	
Four new tie bars and 4 new tie bar nuts	
Converted electric die height motor to hydraulic motor with gear box.	
New Guards	



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